



IPIC 2023

9th International
Physical Internet Conference

June 13-15, 2023
Athens, Greece



13-15 JUNE 2023 Athens, Greece
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Expanding the logistics Scope

PI Containers:

Assessment of Functions and Development from an Engineering Design Related Perspective

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IPIC 2023

Agenda

- Motivation
- Methodical Approach
- Systematic Literature Review
- Takeaways and Outlook

Motivation

What does Wikipedia say about Physical Internet?

- “In logistics, the Physical Internet is an open global logistics system founded on physical, digital, and operational interconnectivity, **through encapsulation**, interfaces and protocols. The Physical Internet is intended to replace current logistical models.”
- “The Physical Internet does not manipulate physical goods directly, whether they are materials, parts, merchandises or yet products. It manipulates **exclusively containers that are explicitly designed for the Physical Internet** and that encapsulate physical goods within them.”
- “The Physical Internet **encapsulates physical objects in physical packets or containers, hereafter termed π -containers so as to differentiate them from current containers**. These π -containers are world-standard, smart, green and modular containers. They are notably modularized and standardized worldwide in terms of dimensions, functions and fixtures.”
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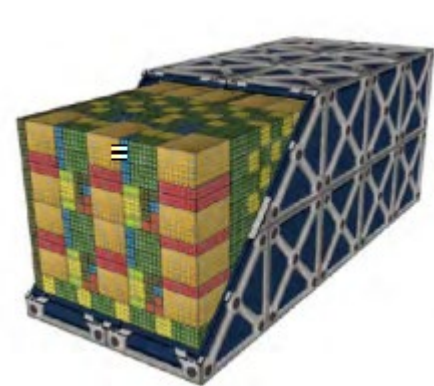
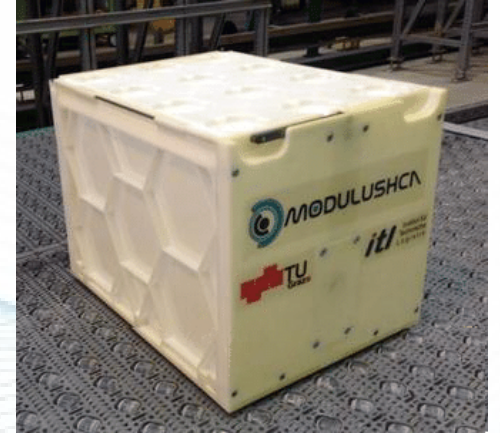
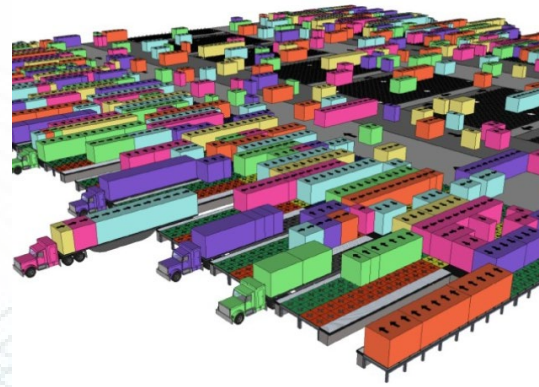
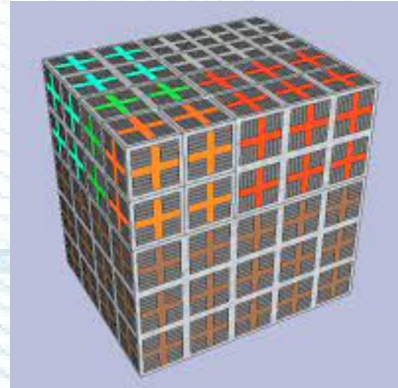
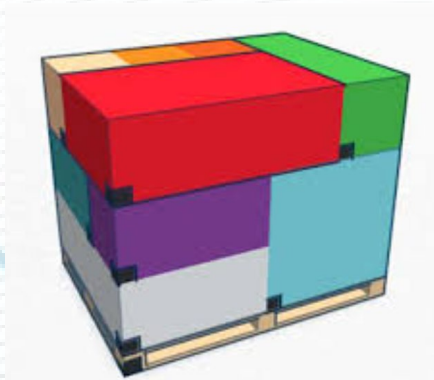
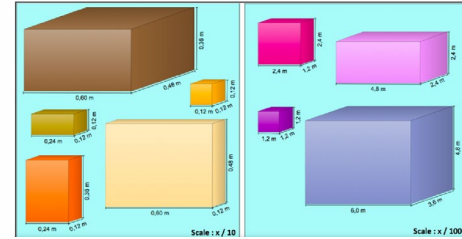
Motivation

What does literature say about Physical Internet?

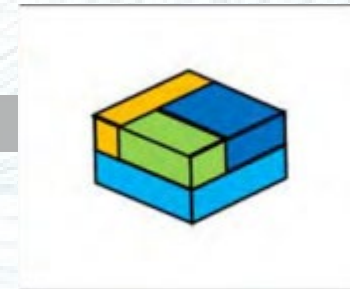
- “Physical Internet vision is introduced in 13 points. **Encapsulating merchandise in standard PI-container** sizes moving from point to point transportation to distributed multi segment transportation are among the 13 points [...]”
- “Goods will be encapsulated in **designed-for- logistics standard, modular, smart and reusable PI-containers**, from the size of small cases up to that of cargo containers”
- “[...] **central pillars of the PI** involve also physical assets e.g. the **physical encapsulation of goods in modular, standard PI Container** and PI Hubs and other nodes in the network. “
-

Motivation

How does the PI Container look like?



How „physical“ is the PI Container?



Methodical Approach

Systematic Literature Review

Problem Statement/problem Formulation

S1

- *Objective:* Clarification of the Research Question

Development of the review protocol

S2

- *Objective:* Setup of explicit inclusion/exclusion criteria

Data acquisition

S3

- *Objective:* Search of relevant Literature → **Review title**

Data screening

S4

- *Objective:* Screen for inclusion → **Review Abstract**

Data quality

S5

- *Objective:* Assess Quality → **Review Full-text**

Data Extraction

S6

- *Objective:* Validate and categorize data

Analysis and Syntheses

S7

- *Objective:* Findings of the Literature Review

Problem Statement/problem Formulation	S1
Development of the review protocol	S2
Data acquisition	S3
Data screening	S4
Data quality	S5
Data Extraction	S6
Analysis and Syntheses	S7

Systematic Literature Review

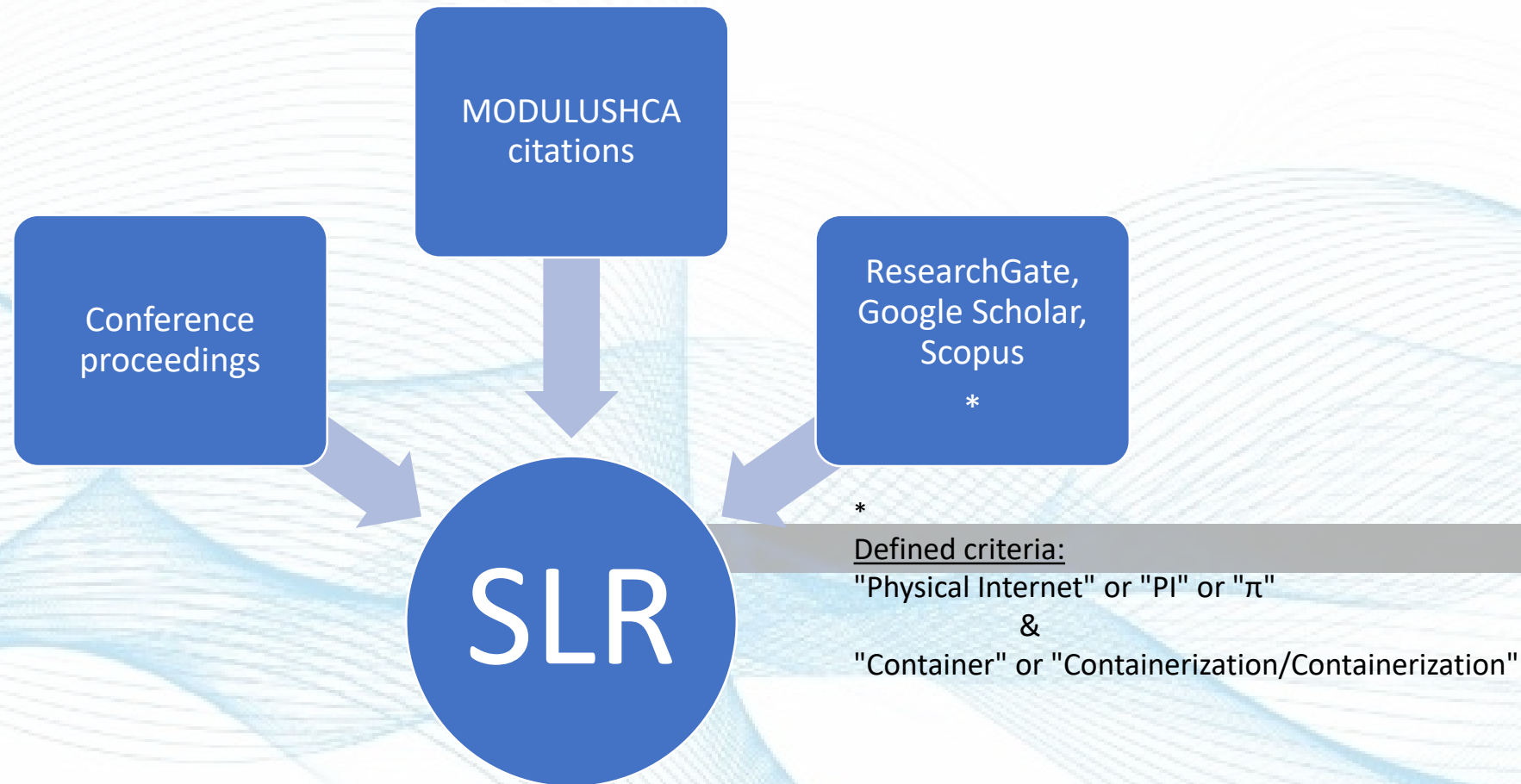
Problem Statement – S1

- RQ 1: How many works addressed the PI Container as a primary topic (including development over the last years)?
- RQ 2: What's the degree of abstraction of the PI Container treated in the different works?
- RQ 3: To what extent are physical aspects included in the design of the PI Container?

Systematic Literature Review

Development of the review protocol – S2

Problem Statement/problem Formulation	S1
Development of the review protocol	S2
Data acquisition	S3
Data screening	S4
Data quality	S5
Data Extraction	S6
Analysis and Syntheses	S7

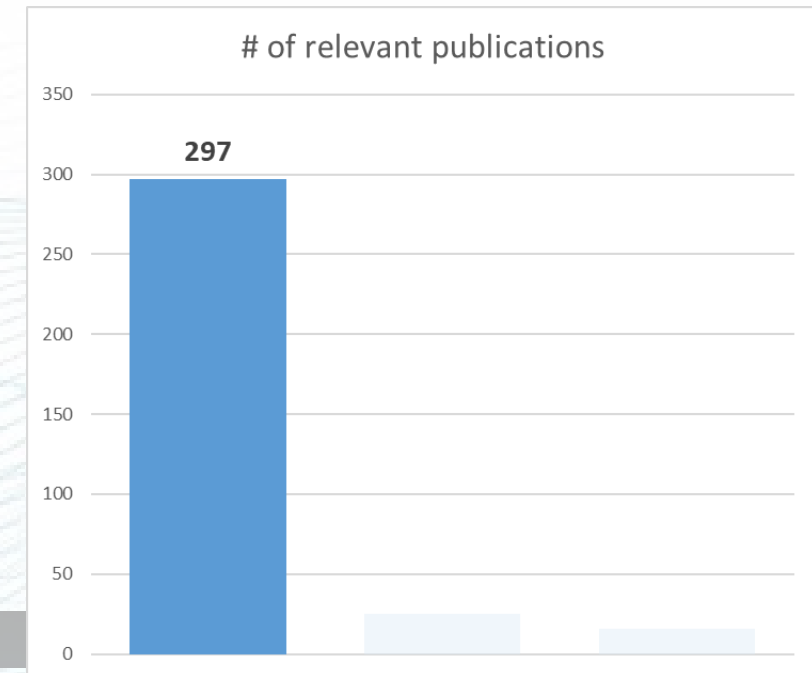


Systematic Literature Review

Data Acquisition – S3

- 297 publications after first „collecting“
 - 265 from IPIC and MODULUSHCA citations
 - 32 from ResearchGate, Google Scholar, Scopus

Problem Statement/problem Formulation	S1
Development of the review protocol	S2
Data acquisition	S3
Data screening	S4
Data quality	S5
Data Extraction	S6
Analysis and Syntheses	S7



Systematic Literature Review

Data Screening – S4

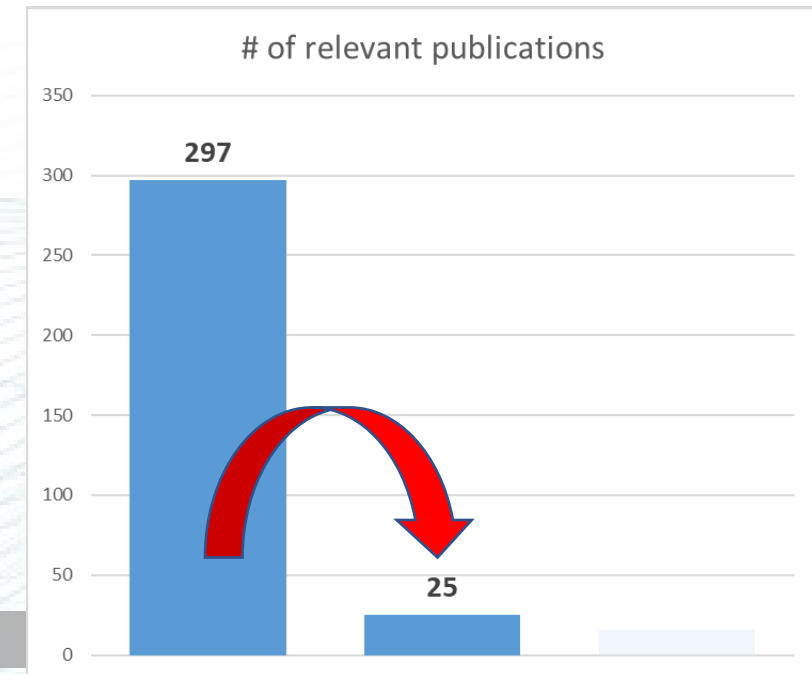
- 297 publications after first „collecting“
 - 265 from IPIC and MODULUSHCA citations
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abstract review

- 25 relevant publications after abstract review

Problem Statement/problem Formulation	S1
Development of the review protocol	S2
Data acquisition	S3
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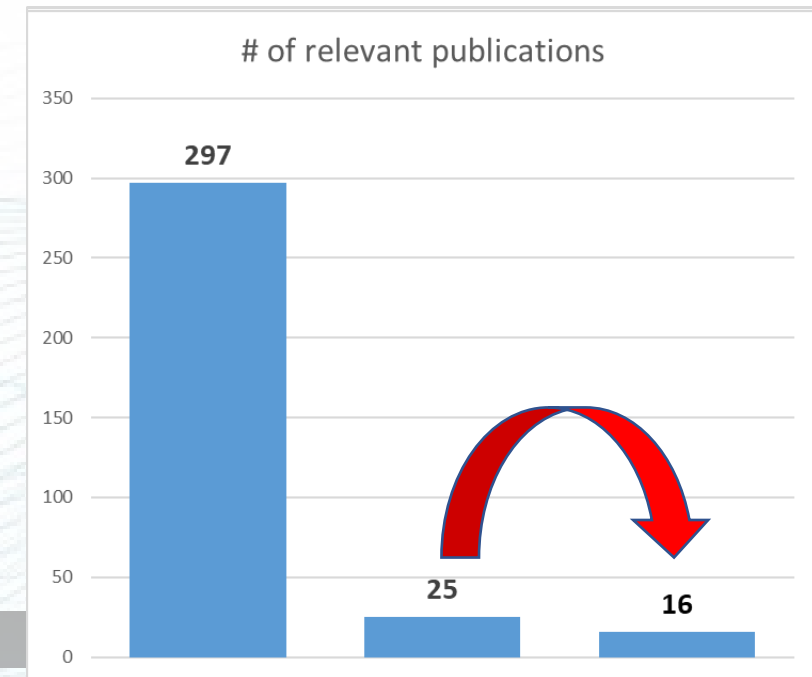
Systematic Literature Review

Data Quality – S5

Problem Statement/problem Formulation	S1
Development of the review protocol	S2
Data acquisition	S3
Data screening	S4
Data quality	S5
Data Extraction	S6
Analysis and Syntheses	S7

- 25 relevant publications after abstract review

Source	PI Container as significant content	Comment
Montreuil et al. (2014)	✓	Introduction and development of the concept of PI Container
Pach et al. (2014)	✓	PI Container as a Hexader for packaging simulations
Walha et al. (2014)	✓	PI Container with different dimensions, mathematical model
Tran-Dang et al (2015)	✓	PI Container with different dimensions for packaging simulations
Tretola et al. (2015)	✗	Definition of Data Sets based on MODULUSCA
Landschützer et al. (2015)	✓	Specific design and prototype of PI Container for field testing
Chakroun et al. (2016)	✗	General description of PI Container
Kaplmüller et al (2016)	✓	Specific design of a PI Container incl. spec. dimensions, and functions
Hao et al. (2016)	✓	General description of PI Container, function of PI Container in PI Hub
Salley et al. (2016)	✗	General description of PI Container, focus on information exchange
Faugere et al. (2017)	✓	Description of dimensions and functions
Di Febbraro et al (2017)	✓	Mathematical Modell of PI Container incl, different dimensions
Krommenacker et al (2017)	✗	General description of PI Container
Tran-Dang (2017)	✓	Description of functions of PI Containers, several simulations
Chargui et al. (2018)	✓	General description of PI Container, function of PI Container in PI Hub
Buckley et al. (2018)	✓	PI Container with different dimensions, mathematical model
Marino et al. (2019)	✗	General description of PI Container
Bennekrouf (2019)	✓	PI Container with different dimensions for packaging simulations
Sternberg et al. (2020)	✓	General description of PI Container, packaging simulations
García-Arca et al. (2020)	✗	Redesign of cardboard boxes, low relevance for PI
Tran-Dang et al. (2021)	✗	General description of PI Container



- 16 relevant publications after quality check

Problem Statement/problem Formulation	S1
Development of the review protocol	S2
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Systematic Literature Review

Data Extraction – S6

- RQ 1: RQ 1: How many works addressed the PI Container as a primary topic (including development over the last years)?
- Answer:

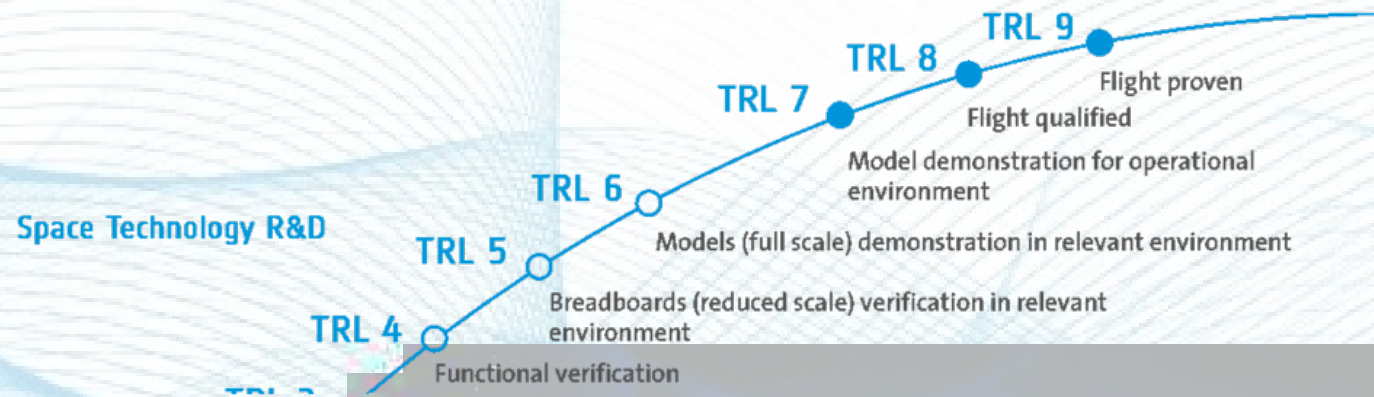
2014	2015	2016	2017	2018	2019	2020	2021	2022
Montreuil et al.	Landschützer et al.	Hao et al	Tran-Dang	Buckley et al		Sternberg et al.	Tran-Dang et al	
Walha et al	Tran-Dang et al	Kaplmüller at al	Di Febbraro et al	Chargui et al				
Pach et al.			Faugere et al					
3	2	2	3	2	0	1	1	0

Systematic Literature Review

Data Extraction – S6

- RQ 2: What's the degree of abstraction of the PI Container treated in the different works?

→ Technology Readiness Level (TRL)



Problem Statement/problem Formulation	S1
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Problem Statement/problem Formulation	S1
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Systematic Literature Review

Data Extraction – S6

- RQ 3: To what extent are physical aspects included in the design of the PI Container?

→ Stages of Planning and Design Process*

- Planning and clarify
- Conceptual design
- Embodiment design
- Detail design

*

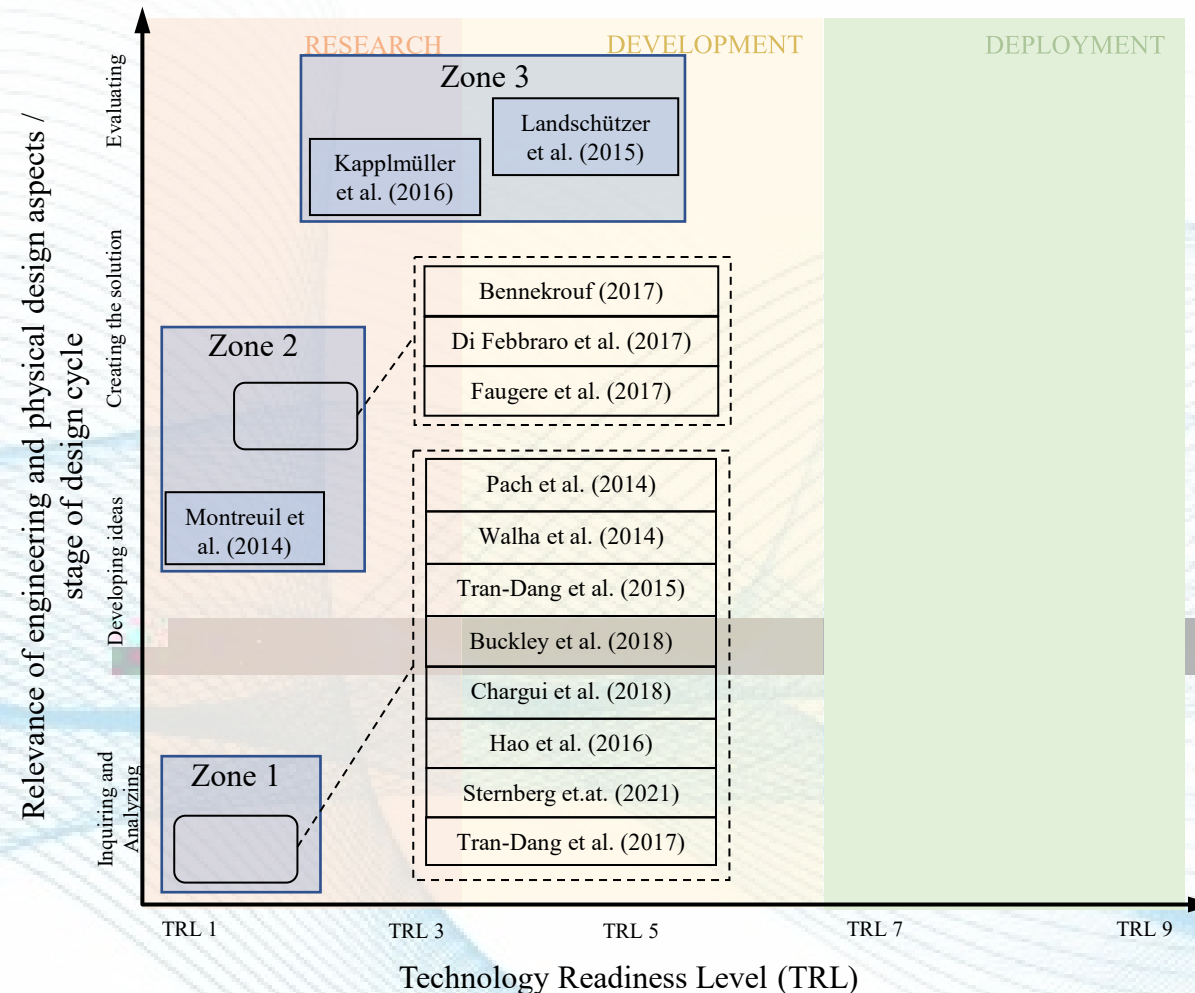
Source: (Pahl, Beitz, 1996)

Systematic Literature Review

Data Extraction – S6

- RQ 2 + RQ 3:
- Answer:

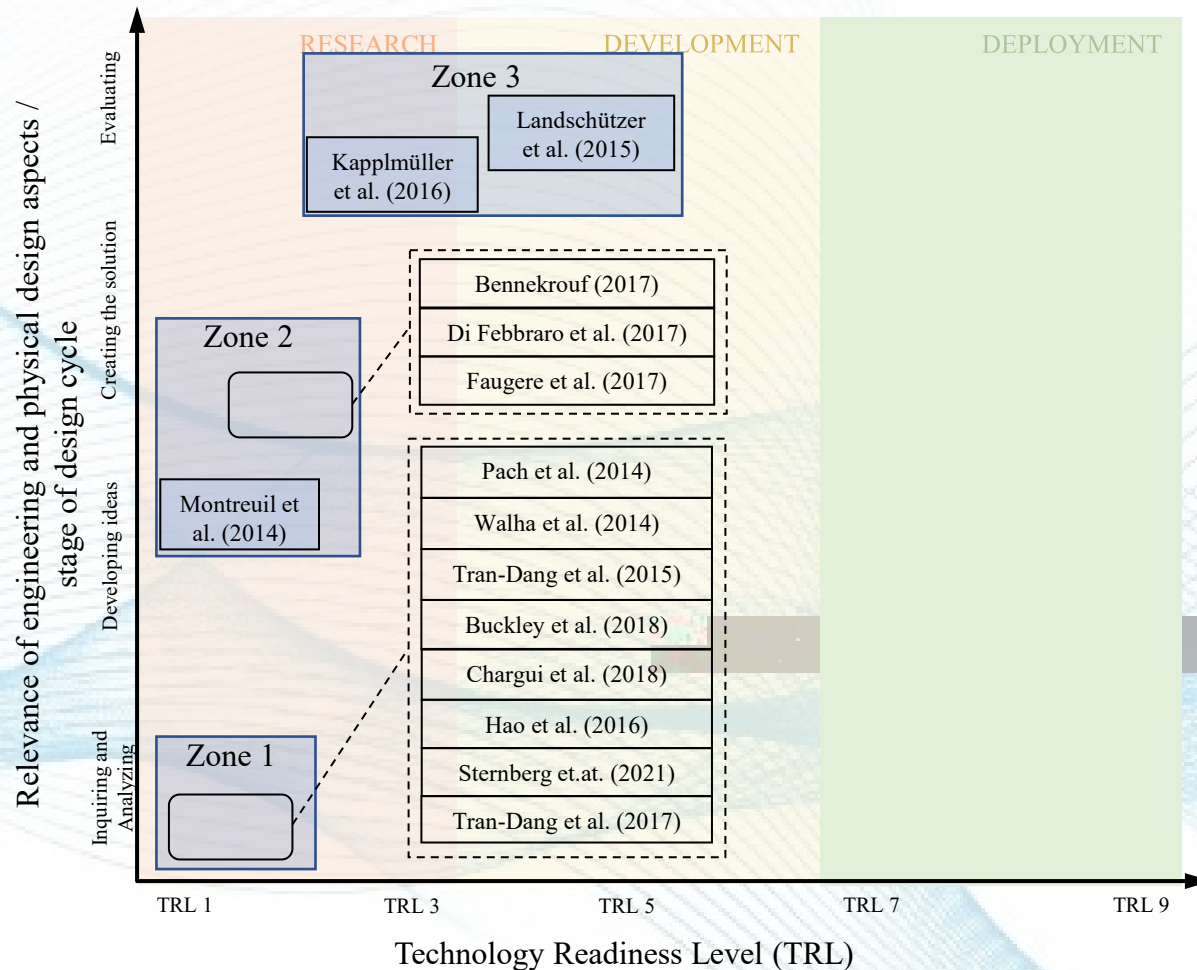
Problem Statement/problem Formulation	S1
Development of the review protocol	S2
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Systematic Literature Review

Analysis and Synteses – S7

Problem Statement/problem Formulation	S1
Development of the review protocol	S2
Data acquisition	S3
Data screening	S4
Data quality	S5
Data Extraction	S6
Analysis and Syntheses	S7



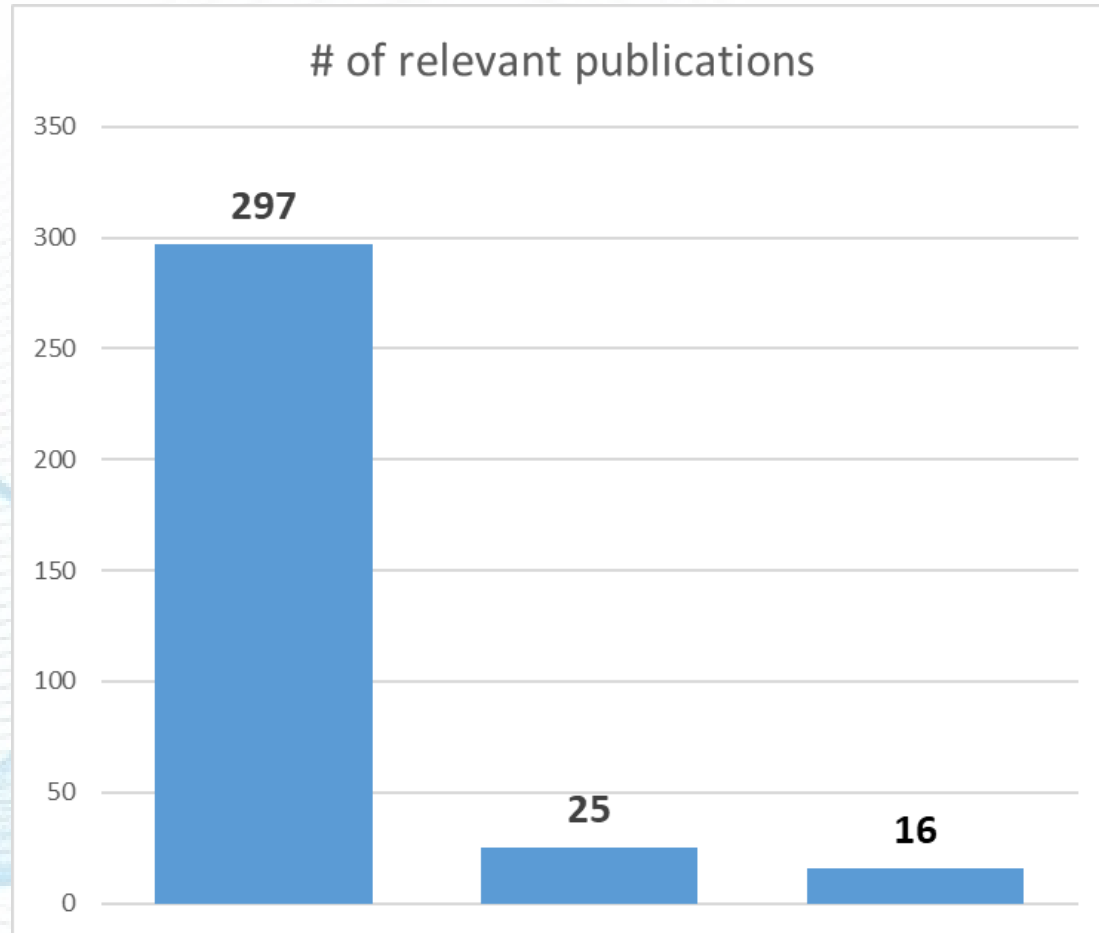
2014	2015	2016	2017	2018	2019	2020	2021	2022
Montreuil et al.	Landschützer et al.	Hao et al.	Tran-Dang	Buckley et al.		Sternberg et al.	Tran-Dang et al.	
Walha et al.	Tran-Dang et al.	Kapplmüller et al.	Di Febbraro et al.	Chargui et al.				
Pach et al.			Faugere et al.					
3	2	2	3	2	0	1	1	0

“Although the PI Container is one of the main pillars of PI philosophy, just a few scientific publications focus on matching PI Containers for real-world application by developing, designing, building and testing PI Containers in real-life scenarios.”

Takeaways and Outlook

- The PI container still seems to be seen as an object in the virtual world.
- There is less effort to develop a physical PI Container recorded.
- Still there is a need for new approaches and design suggestions to find Use Cases where the introduction of PI Container would lead to an benefit.
- Possible follow up research topics:
 - Definition and description of specific Use Cases, where the usage of PI Boxes can result in an increase of efficiency (including all physical aspects)
 - Methodical design of a PI Container which can fulfil the requirements of the Use Case (including prototypical implementation)
 - Definition of conditions and processing of a field test of the designed PI Container

Summary

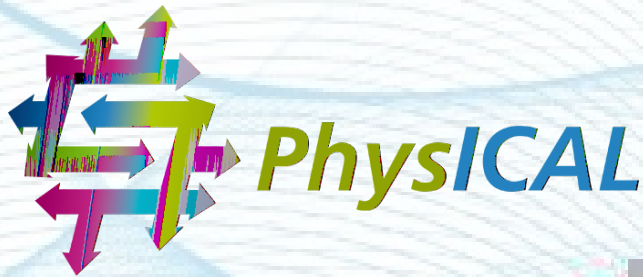



- Little effort to develop „physical“ PI Container recorded
- No solution for market introduction TRL > 5 available
- decreasing research effort on PI Container over the years

→ There is still a lot to do.

Acknowledgements

Parts of this work received funding by the Austrian Federal Ministry for Climate Action, Environment, Energy, Mobility, Innovation and Technology (BMK) in the research program "Mobilität der Zukunft" under grant number 877710 (PhysICAL).



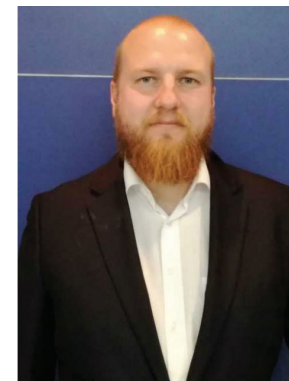
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